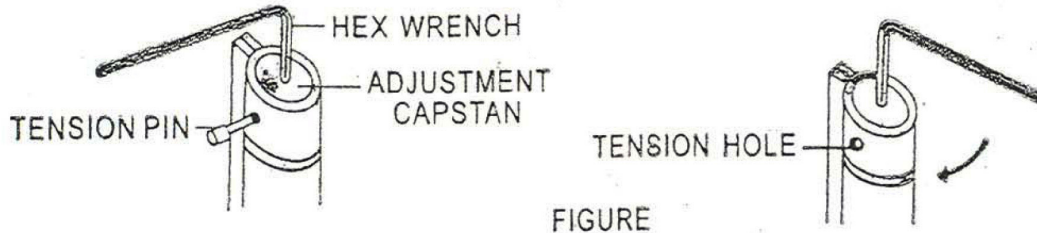


# SPRING HINGE



FIGURE

**CAUTION:**

(A) DONOT EXCEED THREE(3)HOLES TENSION FOR 180° DOOR OPENING, OR FOUR(4)HOLES TENSION FOR 90° OPENING.  
 (B) ALWAYS ROTATE THE HEX WRENCH TO THE CLOCKWISE REGARDLESS OF RIGHT ORLEFT HAND DOOR APPLICATION.  
 1. HINGE INSTALLATION: INSTALL HINGE IN NORMAL MANNER WITH THE ADJUSTMENT END OF HINGE UP, AS SHOWN ABOVE.

**2. ADJUSTING SPRING TORQUE:**

- (A) ADJUST TORQUE ONLY AFTER TO HINGE IN INSTALLED AND WITH DOOR CLOSED.
- (B) ROTATE ADJUSTMENT CAPSTAN TO THE CLOCKWISE BY HEX WRENCH TO ADJUST PROPER SPRING TENSION AND INSERT TENSION PIN INTO TENSION HOLE WITH TENSIONING HEX WRENCH AS SHOWN ON FIGURE.
- (C) REMOVE HEX WRENCH, AND TRY DOOR FOR CLOSING. TO ACHIEVE PROPER CLOSING FORCE. CHANGE ADJUSTMENT FORM ONE HOLE TO THE NEXT IN EITHER DIRECTION BY HEX WRENCH AS TENSION PIN IS REMOVED AND RESET.

MAXIMUM DOOR SIZE RECOMMENDED 3' - 0" WIDE X 7' - 0" HIGH				
RECOMMENDED MAXIMUM DOOR WEIGHT(LBS.)			HINGE SELECTION	
3.5 x 3.5	4 x 4	4.5 x 4.5	SPRING HINGES	BUTT HINGES
50	60	70	1 EACH	2 EACH
70	85	115	2 EACH	1 EACH
90	110	150	3 EACH	NONE

**NOTES:**

- 1) Wind conditions, excessive air pressure on one side of an opening, weather stripping, or other adverse job conditions may require the use of all spring hinges.
- 2) For maximum versatility, use all spring hinges.